

Energy Saving Recommendations Report

for

Hill End Outdoor Education Centre

December 2017





European Union

European Regional Development Fund





ORGANISATION OVERVIEW

Report overview

EiE carried out a site visit and interviewed key staff. All recommendations in this report are based on information and observations obtained during the site visit and information provided by David Millin. The report is set out in order of recommended priority based on factors discussed on site, ease of implementation, carbon impact and cost.

Client details

Organisation name	Hill End Outdoor Education Centre	Eynsham Road Farmoor, Oxfordshire OX2 9NJ
Contact name	David Millin	david.millin@hill-end.org 01865 863 510
Date of site visit	5th December 2017	Carried out by Moira Dorey

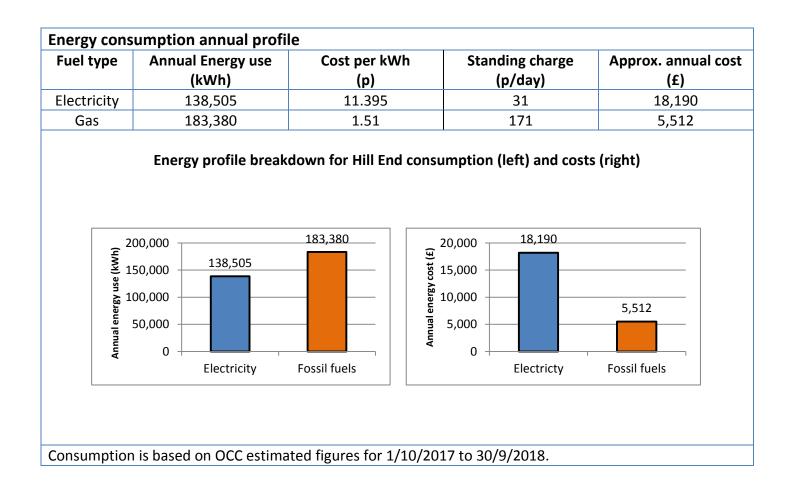
Energy savings recommendations - summary

Below is a summary of the opportunities recommended. Costs & savings have been estimated using available information; an explanation is provided in detail for each opportunity. Estimations have been based on energy data provided by Oxfordshire County Council. Where savings estimations are not given further details/surveys would be required or strategic discussions on the future of the Hill End buildings.

Opportunity	Savings	Savings	Cost	Initial	Carbon Impact
	(kWh / yr)	(£ / yr)	(£)	payback	(tCO2e / yr)
Replace fan convector heaters	12,000	181	-	-	2.21
Consider under floor heating	6,000	91	5,200	57.40	1.10
Match heating times to building	7,000	106	0	0.00	1.29
occupancy					
Improve hot water heating times	2,737	41	0	0.00	0.50
Add double or secondary glazing	_	-	-	-	Not known
Add lining to curtains	0	0	500	0.00	0.00
Install floor Insulation	3,576	54	800	14.82	0.66
Add internal wall insulation	_	-	-	-	Not known
Upgrade lighting to LEDs	-	-	-	-	Not known
Install absence detectors	2,770	316	1000	3.17	1.14
Take, submit and analyse meter readings	0	0	0	0.00	0.00
Document energy management	0	0	0	0.00	0.00
procedures					
Consider adding solar PV panels	_	-	-	-	Not known
TOTAL	34,083	£788/yr	£7,500		6.90 tCO ₂ e / yr

Site details

Hill End Outdoor Education Centre consists of 24 buildings ranging from offices to training and event rooms, residential dormitories for overnight stays and shower blocks for the campsite. The site was originally opened as an outdoor education facility in the 1930s. The Centre became a charitable trust in 2017 having been run by Oxfordshire County Council since the 1970s. This change offers the opportunity to strategically review building use for the short and long term. Mains gas is available to part of the site therefore buildings are heated with gas where possible while some have electric heaters or no heating.



12 000	Cost saving (£)	Cost of action (£)
12,000	181	-
This recommendation relates to GREEN DRAGON BLUE DRAGON THE BARN THE COOK HOUSE	o the following buildings: aters are Kestrel Temcana 26 and Kes	strel Temcana 55 gas nowered flue
	were probably installed over the last 2	- .
areas, particulalry Green Drago	vorking order, and regularly serviced by on and Blue Dragon, which are used fo nt of requiring them to be turned off du	r training events. The noise of these
and efficiently. However, con	vide an instant heat and are widely use sider replacing older fan heaters in th ced fan level or replace with a di	ese buildings with more modern fa
	be replaced by similar, quieter heaters	from the same manufacturer. It ma
has been made by Martin	rs simply need servicing. An offer of a Emmerson, Managing Director, of y pply further details by e-mail).	
has been made by Martin mail@vulcanagas.co.uk. (I will su Alternatively, particularly in Bl running hot water pipes to http://www.copperad.co.uk/fa	Emmerson, Managing Director, of Y pply further details by e-mail). ue Dragon where you have a gas boile a heating system in the hall for a	Vulcana Gas Appliances Ltd Emai r for the kitchen, you could conside
has been made by Martin mail@vulcanagas.co.uk. (I will su Alternatively, particularly in Bl running hot water pipes to http://www.copperad.co.uk/fa https://www.biddle-air.co.uk/e When considering the noise lev Recommended Noise Rating (N	Emmerson, Managing Director, of Y pply further details by e-mail). ue Dragon where you have a gas boile a heating system in the hall for a <u>nconvectors.php</u> en/products/heating-and-ventilation yels of heaters the following table may	Vulcana Gas Appliances Ltd Emai or for the kitchen, you could conside fan convector. Examples are here
has been made by Martin mail@vulcanagas.co.uk. (I will su Alternatively, particularly in Bl running hot water pipes to http://www.copperad.co.uk/fa https://www.biddle-air.co.uk/e When considering the noise lev Recommended Noise Rating (N	Emmerson, Managing Director, of Y pply further details by e-mail). ue Dragon where you have a gas boile a heating system in the hall for a <u>nconvectors.php</u> en/products/heating-and-ventilation rels of heaters the following table may IR) are as follows:	Vulcana Gas Appliances Ltd Emai er for the kitchen, you could conside fan convector. Examples are here be useful for reference:
has been made by Martin mail@vulcanagas.co.uk. (I will su Alternatively, particularly in Bl running hot water pipes to http://www.copperad.co.uk/fa https://www.biddle-air.co.uk/e When considering the noise lev Recommended Noise Rating (N http://www.engineeringtoolbo	Emmerson, Managing Director, of V pply further details by e-mail). ue Dragon where you have a gas boile a heating system in the hall for a <u>nconvectors.php</u> en/products/heating-and-ventilation vels of heaters the following table may NR) are as follows: <u>x.com/nr-noise-rating-d_60.html</u>	Vulcana Gas Appliances Ltd Emai er for the kitchen, you could conside fan convector. Examples are here be useful for reference: ation
has been made by Martin mail@vulcanagas.co.uk. (I will su Alternatively, particularly in Bl running hot water pipes to http://www.copperad.co.uk/fa https://www.biddle-air.co.uk/e When considering the noise lev Recommended Noise Rating (N http://www.engineeringtoolbo	Emmerson, Managing Director, of V pply further details by e-mail). ue Dragon where you have a gas boile a heating system in the hall for a <u>nconvectors.php</u> en/products/heating-and-ventilation rels of heaters the following table may IR) are as follows: <u>x.com/nr-noise-rating-d_60.html</u> Applic	Vulcana Gas Appliances Ltd Emainer for the kitchen, you could consider fan convector. Examples are here be useful for reference: ation studios, churches
has been made by Martin mail@vulcanagas.co.uk. (I will su Alternatively, particularly in Bl running hot water pipes to http://www.copperad.co.uk/fa https://www.biddle-air.co.uk/e When considering the noise lev Recommended Noise Rating (N http://www.engineeringtoolbo	Emmerson, Managing Director, of V pply further details by e-mail). ue Dragon where you have a gas boile a heating system in the hall for a <u>nconvectors.php</u> en/products/heating-and-ventilation vels of heaters the following table may VR) are as follows: <u>x.com/nr-noise-rating-d_60.html</u> Applic Concert halls, broadcasting and recording	Vulcana Gas Appliances Ltd Emai er for the kitchen, you could conside fan convector. Examples are here be useful for reference: ation studios, churches mas, conference rooms

NR 45	Department stores, supermarkets, canteens, general offices
NR 50	Typing pools, offices with business machines
NR 60	Light engineering works
NR 70	Foundries, heavy engineering works

When installing the new heater ensure the following:

1) The heater is fully guaranteed with a service agreement in place (preferably included in the cost) for a number of years.

2) A training session is also included on how to operate the system for optimal energy efficiency.

3) Simple operating instructions are provided by the installer and are attached to the heater for reference.

4) Heating controls are upgraded as required. If user-managed controls are selected do not over complicate them or give the users too many choices unnecessarily.

Actions

- Contact Vulcana for a free-of-charge assessment of heaters.
- If noise levels are not resolved contact Biddle or Copperad to request a site visit to discuss options for their potentially quieter heaters.
- We recommend obtaining quotes from at least three qualified heating suppliers to help ensure the best value.
- Before selecting a heating system discuss with heating companies the options for remote programming of heaters from the office.

Cost and savings calculations

Cost savings are estimated at 20% reduction in gas in Blue Dragon that is the most likely site for heater replacement for similar style heaters. New fan convector heaters cost between £1000 and £1500 per heater depending on size, plus installation however the number of heaters to be replaced will depend on the recommended research and which systems are selected.

Consider under floor heating		
Energy saving (kWh)	Cost saving (£)	Cost of action (£)
6,000	91	5,200
This recommendation relates to the f GREEN DRAGON	following buildings:	
Flooring is to be replaced providing a floor heating system is particularly su that slowly warms up the building. G up, therefore underfloor heating that As under-floor heating operates at	uitable for well-insulated buildings Green Dragon has thick stone wall t is on regularly for several hours e	s as it provides low temperature heat s that will take several hours to heat each day will warm these cold walls.

buildings that are in regular use for several hours a day. Green Dragon is currently used daily for teacher training, so this would be an appropriate system.

An under floor heating system means that no interior wall space will be lost to radiators and it will provide whole room warmth at lower cost. It will also aleviate the noise problem from the current fan heaters.

For further information and prices see:

http://www.theunderfloorheatingstore.com

http://www.warmup.co.uk

https://www.uswitch.com/gas-electricity/guides/underfloor-heating/

http://centralunderfloorheating.com/water-underfloor-heating/underfloor-heating-cost.html

It may be necessary to supplement under floor heating with a mobile radiator or heaters during very cold weather, particularly if heat is lost rapidly from your building through an open door.

Actions

- We recommend making use of the gas supply to install a water-based under floor heating system that uses a boiler to heat water that circulates in pipes under the floor.
- Under floor heating works best with tile, stone or wooden floors.
- Obtain quotes from at least three specialised and qualified contractors. Also, ensure there are satisfactory guarantees on the performance and maintenance of the system.

Cost and savings calculations

Cost based on a floor space of 100 sq metres at £100 per square metre for the first 20 square metres and £40 per square metre for every additional square metre. Savings are based on a 10% saving on an assumed 60,000kWh annual use for Green Dragon. The main advantage to changing heating system is increased comfort and reduced noise.

Energy saving (kWh)	Cost saving (£)	Cost of action (£)
7,000	106 0	
	the heating on and off to match when they arrive on site. During	rolled by a member of staff turnir usage, or users turning on heatir the visit heating was found to b en the building was not in use.

Re-programming the heating in North Dorm to match the heating times to occupancy will reduce energy usage and costs.

If controls systems are tampered with by volunteers when working in this building consider explaining the 'Extra Hour' boost button to volunteers that will overide the boiler settings in North Dorm to allow heating for one hour only. This will avoid the problem of heating being left on. A short video can be viewed here: <u>https://www.youtube.com/watch?v=K179oneX1DY</u>

Actions

- Programme your heating to reflect building use.
- Programme the heating to switch on a maximum of one hour before the users arrive and to switch off 15 to 30 minutes before they leave. This will allow the area to be heated sufficiently for the duration of the use.
- If tampering with controls is a problem, encourage use of the 'Extra Hour' button.

Cost and savings calculations

There is no cost to this action. Heating for North Dorm is thought to be approximately 14,000kWh /year. Savings are based on heating being off 50% of the time due to more accurate heating times.

	Improve hot water heating times			
Cost saving (£)	Cost of action (£)			
41	0			
	Cost saving (£) 41			

This recommendation relates to the following buildings: NORTH DORM MIDDLE DORM

The hot water tanks appears to be switched on at all times in these two buildings. Particularly in winter, users are only occupying these buildings occasionally.

Hot water tanks constantly lose heat and require energy to remain at temperature. If hot water heating



times better match building occupancy, energy can be saved. Matching times to occupancy will reduce wasted energy usage and costs.

In order to reduce the risk from Legionella bacteria, where a hot water tank is turned off for a period of time, it will need to be turned on in advance of use to bring the whole tank up to 60°C for 5 minutes. As you already employ a maintenance company to visit regularly to run the pipes and showers to prevent legionella they should be able to accommodate this recommendation. If necessary the tanks can be programmed to heat to 60°C once a week out of season to address the risk of Legionella.

Actions

- Re-programme your hot water heating times to reflect building use.
- Programme the hot water to switch on a maximum of one hour before the users arrive and to switch off 15 to 30 minutes before they leave. This will allow for hot water to be available for the duration of the use of the buildings.

Savings calculations

There is no cost to this action. Savings are based on turning off these hot water heaters 50% of the time.

Add double or secondary glazing		
Energy saving (kWh)	Cost saving (£)	Cost of action (£)
	-	-
This recommendation relates to the fol	lowing buildings:	
MIDDLE DORM		
HIGH DORM		
THE BARN		
ROBINSON		
THE BUNGALOW THE FARMHOUSE		
The windows in these buildings are sin	gle glazed. Double glazing will	improve the insulation in the building
and reduce energy used for heating as		
glazing also reduces heat loss and drau	ghts and is about half the cost	of double glazing.
Middle Dorm is likely to be the first bui		
or secondary glazing should be conside	red as a package of insulation i	measures for this building.
High Dorm is currently not heated and	-	-
limited use in winter at the moment. H		
residential use during the colder seaso	c ,	
glazing or even secondary glazing will		
therefore this recommendation should	I only be pursued for buildings	s that will be well heated and used in
colder months.		
Additionally, Robinson and North Dor	m are wooden buildings with	a limited life span. Ensure that any
double glazed units installed in these b	0	•
be re-used in replacement buildings.		
Plans include using The Barn for mo	pre functions in winter mont	hs. Its windows are large, however
secondary glazing could make a signifi	cant difference to heat loss ar	d comfort. This measure should only
be considered as an element of refurl	bishment plans for The Barn v	which may include increasing heating
and re-flooring.		
The bungalow and the farmhouse are		1 0 1
both have single glazing which is in ne	ed of repair. Double or second	dary glazing will reduce heat loss and
improve comfort.		
Actions		
Obtain at least three quotes fro	m qualified double glazing con	tractors before proceeding.
• If double glazing is not permitte		
Cost and savings calculations		
Cost and savings are not included in th	his recommendation due to th	e uncertainly of use and longevity o
the buildings under consideration. Cos		
type of unit you choose. Costs for PVC	double glazing begin at an esti	mated at £250/m2 (x 16 m2 = £3200)
Costs for PVC secondary glazing range f	rom approximately f80 to f12	0/m2.

Add lining to curtains			
Energy saving (kWh)	Cost saving (£)	Cost of action (£)	
_	_	500	
This recommendation relates to the	following buildings:		
MIDDLE DORM			
HIGH DORM			
THE BARN			
ROBINSON			
NORTH DORM			
keeping the heat inside the room on As discussed in the previous recom- used extensively during the months measure before a decision is made o	cold nights and can also improve mendation, this measure is relev s when the heating is likely to b	to your curtains is an excellent way of the acoustic properties of the room. ant for buildings that are going to be switched on. It is a helpful interim ndary glazing.	
Actions		-	
-	I to measure and installed by staf		
-	o would be happy to line curtains		
 Encourage building users to o with signage, emails, or verball 	_	they feel cold. This could be promoted	
Cost and savings calculations			
The cost for curtain lining material	would start at about £20 per wir	ndow. Costs are estimated at £500 as	
indicative of the cost of lining curtain	ns for a number of buildings. Savi	ngs are dependant on the buildings to	

have curtains and how they are used.

Install floor Insulation			
Energy saving (kWh)	Cost saving (£)	Cost of action (£)	
3,576	54	800	
This recommendation relates to the fo	ollowing buildings:		
GREEN DRAGON			

MIDDLE DORM

The floor in Green Dragon is due to be replaced shortly. Insulation should be added below the floor during refurbishment. If more than 50% of the floor is being replaced this will be a requirement of Building

Regultaions.



The floor in Middle Dorm is a hung floor over joists with a void below through which heat is lost. There is a constant draught through this floor. If this building is going to be used more during colder months in the future adding insulation will reduce heat loss in winter months, reduce uncomfortable draughts and improve comfort conditions. There are no plans to replace the flooring, however it may be possible to insulate from below as there is a 50-100cm void beneth the building.

The following guidance, provided in the Building Regulations for refurbishment of an existing building, is worth noting:

Reasonable provision would be to upgrade a floor whose u-value is worse than the threshold value of 0.70w/m2K to achieve an improved u-value of 0.25w/m2K provided that this is technically, functionally and economically feasible. A reasonable test of economic feasibility is to achieve a simple payback of 15 years or less. Where the recommended standard is not technically, functionally or economically feasible, e.g. where meeting such a standard would create significant problems in relation to adjoining floor levels, we recommend the floor be upgraded to the best possible standard that would generally not be less than 0.7w/m2K. (paraphrased from P18-20 of the Guidance).

http://www.planningportal.gov.uk/uploads/br/BR PDF AD L1B 2015.pdf.

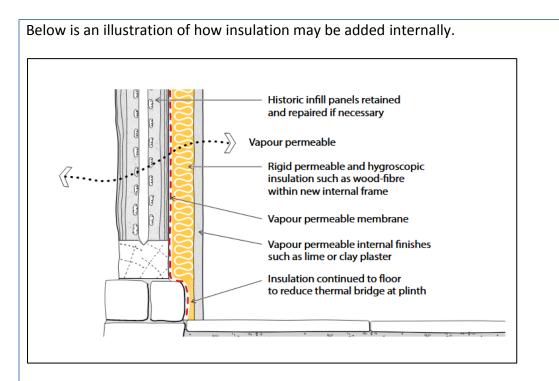
Actions

- Obtain 3 quotes from qualified contrators for insulating beneath the floor in Green Dragon and also in Middle Dorm if use is expected to increase in colder months.
- Insulation is rated in u-values that is a measure of heat loss through a structural element of a building; the lower the u-value the better the insulation. In England or Wales we recommend the floor achieves a U-value of 0.22 W/m2K or less, if possible. To achieve this standard, you will normally need at least 70mm of high-performance foam insulation, or 150mm of mineral wool, but this will vary depending on floor type, shape and size. Ask flooring contractors to quote the u-values that will be achieved.

Cost and savings calculations

Costs are based on mineral wool slab insulation for Green Dragon at approximately £8/m2 with labour included as part of the refurbishment of the floor. Savings are based on Energy Saving Trust estimates. Cost and savings calculations have not been included for Middle Dorm as the time of insulation to be used is not known.

Energy saving (kWh)	Cost saving (£)	Cost of action (£)
-		
This recommendation relates to the for MIDDLE DORM HIGH DORM NORTH DORM ROBINSON	ollowing buildings:	
35% of heat may be lost through poo winter, reduce heat gains in summer reducing heating requirements.	-	
You have at least 4 residential buildir and timber weatherboarding on the o waney edges. There is no insulation buildings is rapidly lost through these	butside. Middle and High Dorms between the interior and external e	s has weatherboarding with traditiona
Insulating the walls of these buildings the external boards if they were remo rooms are spacious enough to afford the building.	oved may prove very difficult. In	ternal Wall Insulation is suitable when
Prior to taking action on internal wa required on promotion of these build used when heating is required then i needs to be made on the longevity a temporary buildings. Internal wall ins to replace these buildings internal wa	ings for use in cooler months. If nternal insulation should be con and future of North Dorm and sulation will not pay back for se	the buildings are going to be regularl nsidered. Similarly a strategic decision Robinson that were originally built a veral years therefore if there is a plan
	at the following https://conten books/publicat	veen timber walls in their publication



When insulating wooden buildings consider permeability of the insulation materials. Timber-framed walls have very different characteristics to modern walls and are capable of absorbing and releasing moisture freely, both internally and externally. Consult a contractor with expertise in timber framed buildings, particularly for Middle Dorm that is an older building. The most damaging decay to a timber-framed building is usually found where inappropriate materials have been used to repair/upgrade the building.

Building Regulations: The u-value that will be achieved by adding traditional stud walls would be approximately 0.30 Wm2K. (The u-value is a measurement of heat loss through a structural element of a building). Any alternative wall insulation is recommended to at least match this level. Building Regulations 2010 require that, provided the wall area to be renovated is greater than 50% of the total surface area of that wall, the performance of the whole of the thermal element is best to be improved to achieve or better a u-value of 0.3 W/m2k. (where the u-value is a measure of the insulation properties of the material). If achievement of the relevant u-value is not technically or functionally feasible or would not achieve a simple payback of 15 years or less, the element is best to be upgraded to the highest standard that is technically and functionally feasible and that can be achieved within a simple payback of no greater than 15 years.

Actions

- Hold strategic discussions on the future of these buildings.
- Obtain quotes from at least three suitably qualified contractors to install internal wall insulation. Ensure that quotes include insulation which complies with building and fire regulations.

Cost and savings calculations

Cost and savings depend on the number of buildings insulated. Heating costs are likely to be reduced by 20-30% from insulating the buildings.

Upgrade lighting to LEDs		
Energy saving (kWh)	Cost saving (£)	Cost of action (£)
-	_	_

This recommendation relates to the following buildings: ALL BUILDINGS



Lights currently installed in the buildings are mainly T8 fluorescent strip lighting. LED lights are more energy efficient and exist for nearly every fitting. They can reduce electricity use by up to 90% compared to other lighting. Additionally LEDs last up to 35,000 hours before they need to be replaced (fluorescent lights last 15,000 hours) resulting in reduced maintenance costs.

As you have other more pressing energy efficiency priorities we recommend that, once current lighting stocks are used, LED lights are always used to replace any future failed bulbs or tubes. The exception to this is Green Dragon

where is is advisable to replace current lighting with LEDs as part of the refurbishment.

Example LEDs can be found here: <u>https://www.tlc-direct.co.uk</u> <u>http://www.lightingsupermarket.com</u> www.ledhut.co.uk

When selecting replacement lights there is also an opportunity to provide better lighting rather than using equivalent lights. For example, if The Barn is to be promoted for weddings and functions more elegant lighting could replace the current utilitarian lighting (see image). Consider the fixtures, light quality preferred (known as colour temperature) that ranges from warm white, cool white or daylight and the level of brightness needed (measured in lumens).

Ensure that, whichever supplier you use, they offer a minimum 5 year failure replacement guarantee and are prepared to let you test a number of LEDs to ensure the light quality is correct before making a final purchase.

Actions

- Carry out an inventory of current lighting on site noting number and type of each light.
- Once current lighting stocks are used, ensure failed bulbs or tubes are always replaced with LEDs.
- Consider replacing all lights at once as lighting suppliers will offer a discount for buying LEDs in bulk.

Cost and savings calculations

Costs and savings depend on fittings selected and rate of replacement.

Energy saving (kWh)	Cost saving (£)	Cost of action (£)
2,770	316	1000
This recommendation relates to the	following buildings:	
ALL BUILDINGS		
	lights in communal areas such a	ne room/building. Motion sensors are as shower and toilet blocks and dining
•	tically switches off lighting. Abse	vitch, however, if lights are left on for a ence sensors therefore encourage user ts are left on.
Example sensors are here: http://tinyurl.com/danlerspir https://www.yourelectrics.com/pro	duct-category/controller-timers/	/pir-sensors/
 Actions Contact a qualified electricia lights are left on. 	an to install absence sensors sta	arting with the most used areas where
-		hts to remain on with no movemen in toilets it is more likely to be 5 -10
		they pick up movement in all parts o I ideally be spaced every 5m in eithe
Savings calculations Cost based on adding 20 sensors co	sting £40 each and approximate	ly a day of installation. Saving assume

Take, submit and analyse meter re	eadings	
Energy saving (kWh)	Cost saving (£)	Cost of action (£)
0	0	0
Some of your gas and electricity bills	are based on estimated readings.	

Some of your gas and electricity sins are susce on estimated redaings.

By recording and submitting energy meter readings to your suppliers regularly and accurately, energy management, as well as monitoring bills, will be easier. This will be particularly useful to monitor the success of changes you make to your buildings to improve their energy efficiency.

As you appear to have 19 electricity meters and 4 gas meters across the site reading these meters regularly is a time consuming task that could be allocated to a volunteer. By recording and analysing energy meter readings regularly and accurately, energy management, as well as monitoring bills, will be easier.

In order to reduce the burden of reading these meters monthly we recommend that you have a discussion with your supplier on smart meters or rationalisation of these meters to a single meter reading point for billing purposes. If electricity and gas can be supplied to the site through just one meter for each utility considerable savings could be made on standing charges which are currently applied to each meter. It is worth remembering however that individual building meters should be retained for monitoring purposes as a helpful way to measure energy use per building.

Actions

- Arrange to record actual meter readings / usage on the same day once per month. Enter these into a spread-sheet and calculate usage.
- Submit meter readings to your energy suppliers prior to invoicing (the timing of this will differ based on your bills). Depending on your supplier, readings can be submitted via website, email, or by telephone.
- Use this information to form a baseline for your consumption so that the effect of energy improvement measures can be assessed.
- When you have a year of readings, review information to ensure action is taken on noticeable increases in energy use.

Cost and savings calculations

There is no cost to this action. There are some potential savings from more accurate billing and reducing the number of fiscal meters on site.

Document energy management	procedures	
Energy saving (kWh)	Cost saving (£)	Cost of action (£)
0	0	0

There are no written energy management procedures for your organisation. Energy management is the process of monitoring, controlling, and conserving energy in a building or organisation. Having structured, co-ordinated and documented energy management procedures maximises the benefits for energy saving and helps identify cost-effective opportunities.

The documents can also be used to capture knowledge that may be lost when employees leave or retire. Formal procedures will make employees aware of the importance of saving energy, both for the business and for their own working conditions.

A useful link is here:

https://www.carbontrust.com/media/7385/ctv045 an introduction to energy management.pdf

Actions

- Make an inventory of the energy using technology in the buildings. Record how each item is managed, including settings, maintenance and scheduled replacement.
- Establish how improvements are decided and implemented and how staff can be involved in this process, e.g. suggesting improvements to shut-down procedures or solving an over-heating problem.
- Establish a list of competent, recommended contractors who are available to help support repairs or further implementation.
- Consider whether an Energy Management Policy and Plan is required for your business (see link to Carbon Trust publication).

Cost and savings calculations

There is no cost to this action. This action will ultimately save staff time and energy costs through efficient operations.

panels to provide ele By using the sun's er grid and therefore sa years, there is still a of for the electricity ex environment as it re pollution. Useful information is <u>http://lowcarbonhub</u> <u>http://lowcarbonhub</u> <u>http://www.r-eco.co</u> There may be an opp this case part of the and invest in the loca Solar panels will nee the practicality of PN block out the sun o economically viable? Actions	lectricity for your org energy to provide ele save money on your a Government subsid exported back to the reduces the country' is at these links: <u>ub.org/</u> - Low Carbon <u>coop/</u> - Oxfordshire so oportunity for the Lo e savings in electricit cal community.	ganisation. lectricity you will reduce t energy bills. Additionally, ly for solar PV that pays bo e grid when it cannot be 's dependence on fossil fu Hub. olar installer and worker c bw Carbon Hub to install so ty, along with the Govern	the amount of power you draw from the although at lower levels than in previous oth for every kW of power generated and e used on site. Solar power benefits the uels and, once fitted, the panels emit no ooperative. olar panels on your roofs at no charge. In
panels to provide ele By using the sun's er grid and therefore sa years, there is still a of for the electricity ex environment as it re pollution. Useful information is http://lowcarbonhub http://lowcarbonhub http://www.r-eco.co There may be an opp this case part of the and invest in the loca Solar panels will nee the practicality of PN block out the sun o economically viable? Actions	lectricity for your org energy to provide ele save money on your a Government subsid exported back to the reduces the country' is at these links: <u>ub.org/</u> - Low Carbon <u>coop/</u> - Oxfordshire so oportunity for the Lo e savings in electricit cal community.	ganisation. lectricity you will reduce t energy bills. Additionally, ly for solar PV that pays bo e grid when it cannot be 's dependence on fossil fu Hub. olar installer and worker c bw Carbon Hub to install so ty, along with the Govern	could potentially be used to site solar PV the amount of power you draw from the although at lower levels than in previous oth for every kW of power generated and e used on site. Solar power benefits the uels and, once fitted, the panels emit no ooperative. olar panels on your roofs at no charge. In ment subsidy, is used to re-pay investors
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 Consider a sol 			
			ns of ownership or partnership. ut a detailed feasibility study of available
•	ct is funded by part	mers, agree on benefits t	to your organisation, such as discounted
Savings calculations	 S		
Costs and savings ca	can be calculated by		feasibility study. Typically over 20 years ctricity costs and subsidies for export of

FUNDING

Possible sources of funding for the recommendation in this report:

OxFutures – 25% funding towards the cost of energy reduction and generation measures. Contact Alison Grunewald E-mail: <u>alison.grunewald@lowcarbonhub.org</u>.

TOE2 – Grants of up to £5000 for energy efficiency actions. <u>http://www.trustforoxfordshire.org.uk/</u> Contact Lynn Parker <u>admin@trustforoxfordshire.org.uk</u>

Carbon Trust Green Business Fund - <u>https://www.carbontrust.com/client-services/programmes/green-business-fund</u>